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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

8536
Dec 1

RBT18419-7
Job Sheet 185156



Part No: RBT18419-7

Job Qty: 3 ea

Part Name: Mooring Adapter Assembly (Male)



5134862

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18419 Rev.A IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/30/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	3 pcs		11/30/18	0.00	3.00	Small Fab-3		MLC
120	QC	3 pcs		11/30/18	0.00	0.00	QC5		SB 18/12/18
130	Packaging	3 pcs		11/30/18	0.00	0.00	Packaging3-1		MLC
140	QC21-SA	3 Ea		11/30/18	0.00	0.00	QC21		

Part Op 110 - 1-Assemble as per DWG. See note 8 & 9.
Descriptions:

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
NAS1756-12	Remove Before Flight	3 Ea (1 ea)	90-Start up Operation	5134216
3555T51	Shackle 1/2", 4400 Lbs	3 Ea (1 ea)	110-Small Fab	5084066
3896T31	Ferule 1/16 X 3/8" - Aluminum	6 Ea (2 ea)	110-Small Fab	5093863
CL-2-C	Lanyard Wire	1.9980 ft (.666 ea)	110-Small Fab	5090944
RBT18409-3	Mooring Adapter (Male)	3 Ea (1 ea)	110-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	NAS1756-12	3	376	0
	3555T51	3	6	0
	3896T31	6	702	0
	CL-2-C	1.9980	557	0
	RBT18409-3	3	5	0

Container No: S134862



Part: RBT18419-7

Job No: 185156

Serial No/Batch: S134862

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 12/05/18

S

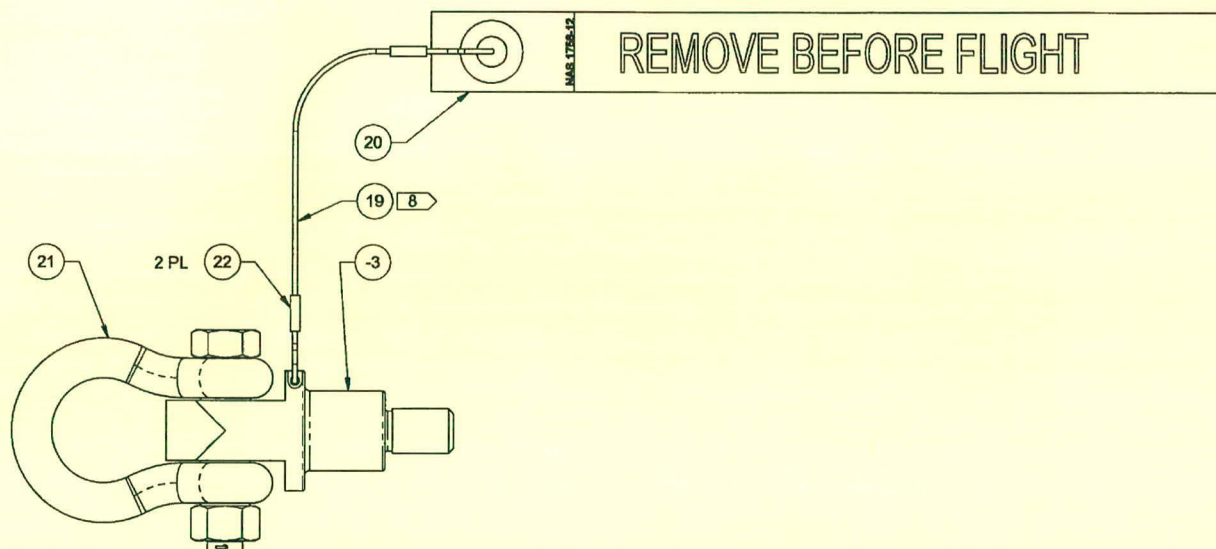
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ITEM #	QTY	PART #	PART TITLE
-3	1	RBT18409-3	MOORING ADAPTER (MALE)
19	1	CARR-LANE#CL-2-C	NYLON COATED LANYARD
20	1	NAS 1756-12	REMOVE BEFORE FLIGHT TAG
21	1	McMaster#3555T51	SAFETY PIN SHACKLE
22	2	McMaster#3896T31	1/16" X 3/8" WIRE ROPE COMPRESSION SLEEVE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185156MWS

18-10-24



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) LANYARD LENGTH IS 6.0" +/- 1.0" ONCE CRIMPED
- 9) ASSEMBLE AS SHOWN, INSTALL SHACKLE NUT HAND TIGHT, THEN FOLD OVER COTTER PIN

RBT18419-7 MOORING ADAPTER ASSY (MALE)

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/02/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 03/08/2018	TOOL PART #	REV. A
MFG. APPR.	DP 03/08/2018	RBT18419	SHEET 3 OF 8
APPROVED	ML 03/08/2018	TITLE	SCALE
DATE 6/4/2018		AIRCRAFT MOORING ADAPTER KIT	NTS
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